

# BASF Steam Boiler, Belgium

**165 MW**



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 **John  
Cockerill**

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418,878 lb/hr @ 1,813 psi | 968°F

## A Denarad Boiler for a reliable steam supply

### Project Description

BASF Antwerp NV (Belgium) is the largest integrated chemical production center in Belgium and the second largest BASF production platform in the world. The range of products of BASF Antwerp NV includes basic and specialized chemical products, plastics and pre-products. BASF Antwerp has decided to build a new steam production unit in order to become independent of a third party for the supply of steam. For several years BASF has indeed been dependent on a COGEN facility owned by a major electricity producer. Due to high energy prices of gas, this COGEN installation was no longer able to produce steam on a regular basis and at a cost effective price for BASF.

### The contract

In February 2013, BASF Antwerp ordered a new DENARAD steam boiler to John Cockerill Energy for its Antwerp plant in order to assure a more reliable steam production. The John Cockerill DENARAD industrial water tube boiler has a capacity of 418,878 lb per hour with pressure of 1,813 psi and a steam temperature of 968°F. The John Cockerill scope included all the auxiliary equipment, i.e. a deaerator, BFW-pumps, combustion air fans, flue gas recirculation fan, a sampling cabinet, chemical dosing with NH<sub>3</sub>, a blow down vessel, silencers and a 130 feet high stack.

### Plant operation

The John Cockerill DENARAD steam boiler is designed for frequent low load operation whereby steam outlet temperature of 940°F is guaranteed.

Furthermore this DENARAD steam boiler has to ramp-up in less than 10 minutes in case of power failure of other steam suppliers on-site.

### Fuel

- Natural gas & fuel gas to reach site in the second year of commercial operation

### Boiler

- 1 Water Tube Boiler DENARAD type – Industrial Boiler
- Triple pressure

### Performances

STEAM	°F	Psi	lb/hr
HP	968	1,813	418,878
IP	572	740	110,231
LP	473	257	440,925

**CMI becomes John Cockerill**

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